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D3043-042
Job Sheet 207198



S

Part No: D3043-042

Job Qty: 3 pcs

Part Name: Step Weldment RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/20

Job Tracking No:

Due Date: 6/10/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev :A New Issue JLM 05-11-01

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
10	Large Fab - Steps - 1	3 pcs			0.00	0.75	Large Fab - 1			
							Large Fab - 10			
							Large Fab - 2			
							Large Fab - 3			
							Large Fab - 4			
							Large Fab - 5			
							Large Fab - 6			
							Large Fab - 7			
							Large Fab - 8			
							Large Fab - 9			
							Large Fab - 11 (Various)			
							Large Fab - 12			
110	QC 5	3 pcs			0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
							QC 5 - 61			
							QC 5 - 81			

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DAS
24
9-89



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Container No: S279214



Part: D3043-042

Job No: 207198

Serial No/Batch: S279214

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/25/20

Plex 4/24/20 7:50 AM dart.lacelle.linda

120 Large Fab - Steps - 2 - B4B	3 pcs	0.00 2.00	Large Fab - 1 - B4B	
			Large Fab - 10 - B4B	
			Large Fab - 2 - B4B	
			Large Fab - 3 - B4B	
			Large Fab - 4 - B4B	
			Large Fab - 5 - B4B	
			Large Fab - 6 - B4B	
			Large Fab - 7 - B4B	CC
			Large Fab - 8 - B4B	
			Large Fab - 9 - B4B	
			Large Fab - 11 - B4B (Various)	
			Large Fab - 12 - B4B	
130 QC 9	3 pcs	0.00 0.00	QC 9 - 10	
			QC 9 - 18	
			QC 9 - 24	
			QC 9 - 43	DAS
			QC 9 - 50	43
			QC 9 - 9	9-89
140 QC 5	3 pcs	0.00 0.00	QC 5 - 10	
			QC 5 - 12	
			QC 5 - 17	
			QC 5 - 18	
			QC 5 - 19	
			QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 43	DAS
			QC 5 - 49	43
			QC 5 - 51	9-89
			QC 5 - 58	
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
150 Handfinish - 1-1 Chemical-B4B	3 pcs	0.00 0.50	Handfinish - 1 - 1 - B4B	BEB 20-06-01
			Handfinish - 1 - 2 - B4B	
			Handfinish - 1 - 3 - B4B	
			Handfinish - 1 - 4 - B4B	
			Handfinish - 1 - 5 - B4B	
			Handfinish - 1 - 6 - B4B	
			Handfinish - 1 - 7 - B4B	
			Handfinish - 1 - 8 - B4B	
			Handfinish - 1 - 9 - B4B	
			Handfinish - 1 - 10 - B4B	
			Handfinish - 1 - 11 - B4B	
			Handfinish - 1 - 12 - B4B	
			Handfinish - 1 - 13 - B4B	
			Handfinish - 1 - 14 - B4B	
			Handfinish - 1 - 15 - B4B	
			Handfinish - 1 - 16 - B4B	
			Handfinish - 1 - 17 - B4B	
			Handfinish - 1 - 18 - B4B	
			Handfinish - 1 - 19 - B4B	
			Handfinish - 1 - 20 - B4B	
			Handfinish - 1 - 21 - B4B	

160 Large Fab - Steps - 3 - B4B	3 pcs	0.00 1.50	Handfinish - 1 - 22 - B4B	
			Large Fab - 1 - B4B	
			Large Fab - 10 - B4B	
			Large Fab - 2 - B4B	
			Large Fab - 3 - B4B	
			Large Fab - 4 - B4B	DAS
			Large Fab - 5 - B4B	24
			Large Fab - 6 - B4B	9-89
			Large Fab - 7 - B4B	
			Large Fab - 8 - B4B	
			Large Fab - 9 - B4B	
			Large Fab - 11 - B4B (Various)	
			Large Fab - 12 - B4B	
170 QC 10	3 pcs	0.00 0.00	QC 10 - 10	
			QC 10 - 18	
			QC 10 - 24	
			QC 10 - 43	DAS
			QC 10 - 50	81
			QC 10 - 58	9-89
			QC 10 - 9	
			QC 10 - 68	
180 QC 5	3 pcs	0.00 0.00	QC 5 - 10	
			QC 5 - 12	
			QC 5 - 17	
			QC 5 - 18	
			QC 5 - 19	
			QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 43	
			QC 5 - 49	DAS
			QC 5 - 51	81
			QC 5 - 58	9-89
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
190 Handfinish - 6-1- Touch Up- B4B	3 pcs	0.00 0.50	Handfinish - 6 - 1 - B4B	
			Handfinish - 6 - 2 - B4B	
			Handfinish - 6 - 3 - B4B	
			Handfinish - 6 - 4 - B4B	
			Handfinish - 6 - 5 - B4B	
			Handfinish - 6 - 6 - B4B	
			Handfinish - 6 - 7 - B4B	
			Handfinish - 6 - 8 - B4B	
			Handfinish - 6 - 9 - B4B	
			Handfinish - 6 - 10 - B4B	
			Handfinish - 6 - 11 - B4B	
			Handfinish - 6 - 12 - B4B	
			Handfinish - 6 - 13 - B4B	
			Handfinish - 6 - 14 - B4B	
			Handfinish - 6 - 15 - B4B	
			Handfinish - 6 - 16 - B4B	
			Handfinish - 6 - 17 - B4B	
			Handfinish - 6 - 18 - B4B	

				Handfinish - 6 - 19 - B4B	
				Handfinish - 6 - 20 - B4B	
				Handfinish - 6 - 21 - B4B	
				Handfinish - 6 - 22 - B4B	
210 Powdercoat - 1 White GI(A)- B4B	3 pcs	0.00	0.75	Powdercoat - 1 - B4B	TW 2020/06/17
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
220 Handfinish - 3-1- WingWalk- B4B	3 pcs	0.00	1.50	Handfinish - 3 - 1 - B4B	20-06-17
				Handfinish - 3 - 2 - B4B	
				Handfinish - 3 - 3 - B4B	
				Handfinish - 3 - 4 - B4B	
				Handfinish - 3 - 5 - B4B	
230 QC 3	3 pcs	0.00	0.00	QC 3 - 10	JUN 2 4 2020
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
				QC 3 - 82	
240 Packaging 3-1 - Stock - B4B	3 pcs	0.00	0.00	Packaging 3 - 1 - B4B	DAS 40 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	

			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B	DAS	
			Packaging 3 - 25 - B4B	72	0707 7 7 WNR
			Packaging 3 - 26 - B4B	9-89	
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
			Packaging 3 - 37 - B4B		
250	QC 21 - SA	3 pcs	0.00 0.00	QC 21 - SA - 21	DAS JUN 2 6 2020
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op 100 - Fabricate per Drwg)1-Cut D2622-120 extrusion to 120.00" long as per Dwg D3043 using cutting table setup
 Descriptions: DT8185-G 2-Debur and bevel ends for welding
 110 - (QC6- All purchased or subcontracted products)
 120 - 1-Weld 1 End Cap & Mounting Lugs as per QSI 004 & Dwg D3043 Using DT8808 AR AL ROD
 Batch: _____ 2-Grind Fwd End Cap weld flush
 130 - (QC9- Inspect visual per QSI004- Fusion Welds)
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Chemical Conversion Coat per QSI005 4.1)
 160 - (Fabricate per Drwg)1-1-Weld 1 End Cap as per QSI 004 & Dwg AR AL ROD Batch: _____ 2-Inspect for foreign object as per QSI 024 3-Grind Fwd End Cap weld flush
 170 - (QC10- Inspect visual per QSI004- ground welds)
 180 - (QC5- Inspect part completeness to step on W/O)
 190 - (Touch up alodine)
 210 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-START Time: 11:00 M254469 OVEN TEMPERATURE: 320°
 FINISH TIME: 11:30
 220 - (Wing Walk as per dwg QSI005 4.4 Batch 11 209923)
 230 - QC3- Inspect Part Finish)
 240 - Identify as per dwg & Stock Location: _____
 250 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2622-120C	Step Extrusion	3 pcs (1 ea)	100-Large Fab - Steps - 1	5269726
D2734	Step End Plate	6 pcs (2 ea)	100-Large Fab - Steps - 1	5259387
D3040-1	Mounting Lug	6 pcs (2 ea)	100-Large Fab - Steps - 1	5266117
D3040-3	Mounting Lug	6 pcs (2 ea)	100-Large Fab - Steps - 1	5268043

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Steps - 1	D2622-120C	3	267	0
	D2734	6	60	0
	D3040-1	6	80	0
	D3040-3	6	68	0

Part Specifications

Specifications could not be found.